**Contour Measuring Instrument** 



# CONTOURECORD 1600G

# **Enhanced Operation**



### Auto Element Judgment (Al Function)

The 1600D automatically determines the type of element (poin tline

## Dimension Display Function

The actual measured values for parameters and geometric deviation can be displayed on the diagram.

## **Profile Synthesis Function**

The limitations on the analysis range due to the angle of the stylus are addressed with the synthesis function.

## **Peak and Valley Function**

This function enables the maximum workpiece point to be detected by tracing with the stylus, simplifying alignment.

### **Calculation Point Repeat Function**

Overall workpiece analysis can be executed after completing only one pattern analysis for workpieces where certain shapes are repeated.

#### **Workpiece Trace Function**

The measuring range can be determined by tracing the workpiece once. This is effective for measurement of minute profiles.

## **Easy Evaluation of Part Contour**

Exact data on parts that were previously evaluated with a projector or tool microscope can be obtained in a short period of time. The measured results can be used as is for inspection reports.

### **High Efficiency Measurement**

The teaching/playback function automates the entire process, from measurement to pasting of the data into an inspection report.

Model				CONTOURECORD 1600G							
				-11	-12	-13	-14	-21	-22	-23	-24
Measuring Range Z-axis (vertical)			50mm								
weasuring r	kange	X-axis (horizontal)		100mm				200mm			
	Detectors	Z-axis indication accuracy (vertical)		±0.25% (Full scale)							
Accuracy	Detectors	Measuring Resolution		0.1μm/5mm range, 0.4μm/20mm range, 1μm/50mm range							
	Tracing	X-axis indication accuracy (horizontal)		±(1+2L/100)μm							
	driver	Measuring Resolution		0.1µm							
Straightness accuracy				1μm/100mm				2µm/200mm			
Sensing method		X-axis (horizontal)		Moiré striped scale				Linear scale			
		Detectors		Differential transducer							
Speed		Column up/down speed (Z-axis)		- 10mm/s (3mm/s) * 1			- 10mm/s (3mm/s) * 1				
		Speed (X-axis)		Measuring: 0.03, 0.06, 0.15, 0.3, 0.6, 1.5, 3, 6mm/s 8 speeds							
Detectors		Stylus, Measuring Force		Changeable, 10~30mN, Retract function							
		Stylus radius (Stylus material)		25µmR(24°conical Tungsten Carbide), two equipped as standard							
		Measuring Direction, Orientation		Pull/push and Up/down directions							
Moving range		Pickup movement drive distance		100mm				200mm			
		Measuing height		250mm		450mm		250mm		450mm	
Stone table dimensions and weight		Dimensions		600X317mm			1000X450mm	600X317mm			1000X450mm
		Max. load * 2		41kg	35kg	26kg	41kg	35kg	29kg	20kg	35kg
		Installation dimensions ★	Width	2000mm 2		2300mm	2000mm		2300mm		
			Depth	1000mm			1000mm				
Dimensions and weight			Height	1700mm 19		1900	Omm	1700mm		1900mm	
ao.g.it		Weight		120kg	125kg	135kg	240kg	125kg	130kg	140kg	245kg
		Power source/power consumption		Single phase AC100~240V±10% grounding required, 50/60Hz / 710VA							

Contact us about the high-accuracy C1600GH series



<sup>\* 1:</sup> J/S Operation
\* 2: Desktop Anti-vibration table(E-VS-S57B) is used with -11,-12,-13,-21,-22,-23. Anti-vibration table(E-VS-R16B) is used with -14,-24.
★ Optional ordinary stand, anti-vibration table, and computer rack included in dimensions.